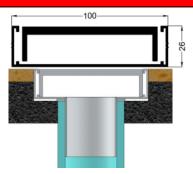
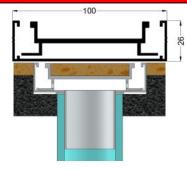
Technical Data sheet - Aluminium Linear Drain

Drain Series







Linear Drain

The sleek, modern design of the linear drain blends seamlessly into my shower floor. Unlike traditional circular drains, the elongated shape adds a sophisticated touch to the overall look of the bathroom. It's available in different finishes, allowing you to match it perfectly with your bathroom décor. which has a premium, high-end feel.

Aluminium Details		
European Standard	EN573-3	
British Standard	BS1474	
American Standard	ASTM B221	
Australian Standard	AS/NZ1866	
Alloy	6063	
Temper	T5	
Composition: Si%	0.2-0.6	
Composition: Fe%	0.35	
Composition: Cu%	0.1	
Composition: Mn%	0.1	
Composition: Mg%	0.45-0.90	
Composition: Zn%	0.1	
Composition: Ti%	0.1	
Composition: Cr%	0.1	
Composition: Al%	Balance	
Tensile Strength <3mm (N/mm²)	175	
0.2% Proof Stress <3mm (N/mm²)	130	
Elongation <3mm (%)	8	
Flammability	Solid Aluminium is non-combustible material. Does not burn, does not give off smoke when exposed to fire and does not emit sparks on impact.	

Laboratory Test Details			
Toxicity and Heavy Metal (RoHS)	ISO 3613	Passed	
Toxicity and Heavy Metal (RoHS)	US EPA 3052 & 6010B	Passed	
Salt Spray (Corrosion Test)	ASTM B 117-03	240 Hrs	
Accelerated Weathering test	ASTM G154	1,000 Hrs	

Water flow

Water flow rate of 35 liters per minute.

Water flow rate with Floor Drain Backflow Preventer ranges from 13 to 17 liters per minute, depending on the type of Floor Drain Backflow Preventersystem used.

Maintenance

Alusite Series utilizes 6063 aluminium alloy commonly used for building material. As with any finished building material, anodized aluminum requires reasonable care prior to and during installation and periodic cleaning and maintenance after installation. Although anodized aluminum possesses exceptional resistance to corrosion, discoloration, and wear, its natural beauty can be marred by harsh chemicals, rough conditions or neglect. Such conditions usually affect only the surface finish and do not reduce the service life of the aluminum. However, scratching and wear and may be damaged by tile adhesive, mortar, or grouting material. Therefore, setting materials must be removed with a sponge and warm water immediately.

Precautions

Remove and clean adhesive or grout residue from visible surfaces immediately. Avoid using aggressive alkaline or acid cleaners on aluminum finishes. Do not use cleaners containing trisodium phosphate, phosphoric acid, hydrochloric acid, hydrofluoric acid, fluorides, or similar compounds on anodized aluminum surfaces. Strong solvents or abrasive cleaners can cause damage to painted surfaces. Always follow the cleaner manufacturer's recommendations as to the proper cleaner and concentration. Test-clean a small area first. Different cleaners should not be mixed.

